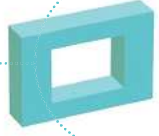
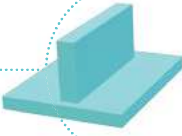
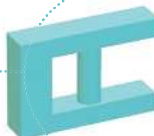
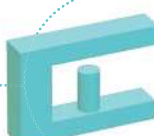
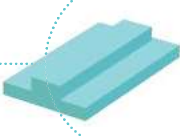
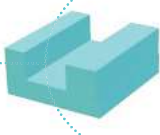
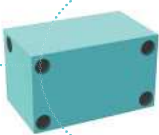


MINIMUM SUPPORTED WALL THICKNESS		1.5 MM
MINIMUM UNSUPPORTED WALL THICKNESS		1.5 MM
MINIMUM SUPPORT WIRES		1.5 MM
MINIMUM UNSUPPORTED WIRES		1.5 MM
MINIMUM EMBOSSED DETAIL		0.5 MM WIDE 0.3 MM DEEP
MINIMUM ENGRAVED DETAIL		0.4 MM WIDE 0.3 MM DEEP
MULTIPLE ESCAPE HOLES		8 MM

These guidelines are derived from powder-based nylon materials.
Limitations may change depending on material.